



Speed
Safety
Reliability

3M™ Scotchcast™
LV Joints Selection Guide



3M™ Scotchcast™

Power Cable Joint Ranges

Economy Range

Armoured Cable 0.6 - 1kV PVC/XLPE SWA					Un-Armoured 0.6 - 1kV PVC/XLPE				
Cable Cross Section (mm ²)	1 Core	2 Cores	3 Cores	4 Cores	Cable Cross Section (mm ²)	1 Core	2 Cores	3 Cores	4 Cores
1.5	N/A	LVI-0/1	LVI-0/1	LVI-0/1	1.5	N/A	90-NA1	90-NA1	90-NA1
2.5	N/A	LVI-0/1	LVI-0/1	LVI-0/1	2.5	N/A	90-NA1	90-NA1	90-NA1
4	N/A	LVI-0/1	LVI-0/1	LVI-0/2	4	N/A	90-NA1	90-NA1	90-NA2
6	N/A	LVI-0/2	LVI-0/2	LVI-0/2	6	N/A	90-NA2	90-NA2	90-NA2
10	N/A	LVI-0/2	LVI-0/2	LVI-0/2	10	N/A	90-NA2	90-NA2	90-NA2
16	N/A	LVI-0/2	LVI-0/3	LVI-0/3	16	90-NA2	90-NA2	90-NA3	90-NA3
25	N/A	LVI-0/2	LVI-0/3	LVI-0/4	25	90-NA2	90-NA2	90-NA3	90-NA4
35	N/A	LVI-0/3	LVI-0/4	LVI-0/4	35	90-NA2	90-NA3	90-NA4	90-NA4
50	LVI-0/2	LVI-0/3	LVI-0/4	LVI-0/4	50	90-NA2	90-NA3	90-NA4	90-NA4
70	LVI-0/2	LVI-0/4	N/A	N/A	70	90-NA2	90-NA4	N/A	N/A
95	LVI-0/2	LVI-0/4	N/A	N/A	95	90-NA2	90-NA4	N/A	N/A
120	LVI-0/3	N/A	N/A	N/A	120	90-NA3	N/A	N/A	N/A
150	LVI-0/3	N/A	N/A	N/A	150	90-NA3	N/A	N/A	N/A
185	LVI-0/3	N/A	N/A	N/A	185	90-NA3	N/A	N/A	N/A
240	LVI-0/4	N/A	N/A	N/A	240	90-NA4	N/A	N/A	N/A
300	LVI-0/4	N/A	N/A	N/A	300	90-NA4	N/A	N/A	N/A
400	LVI-0/4	N/A	N/A	N/A	400	90-NA4	N/A	N/A	N/A
500	N/A	N/A	N/A	N/A	500	N/A	N/A	N/A	N/A
630	N/A	N/A	N/A	N/A	630	N/A	N/A	N/A	N/A
800	N/A	N/A	N/A	N/A	800	N/A	N/A	N/A	N/A
1000	N/A	N/A	N/A	N/A	1000	N/A	N/A	N/A	N/A

For larger joint sizes, please select from the Standard Range

Standard Range

Armoured Cable					Un-Armoured Cable				
Cable Cross Section (mm ²)	1 Core	2 Cores	3 Cores	4 Cores	Cable Cross Section (mm ²)	1 Core	2 Cores	3 Cores	4 Cores
1.5	N/A	LVI-1/2-C	LVI-1/2-C	LVI-1/2-C	1.5	91-NBA0	91-NBA0	91-NBA0	91-NBA0
2.5	N/A	LVI-1/2-C	LVI-1/2-C	LVI-1/2-C	2.5	91-NBA0	91-NBA0	91-NBA0	91-NBA0
4	N/A	LVI-1/2-C	LVI-1/2-C	LVI-1/2-C	4	91-NBA0	91-NBA0	91-NBA0	91-NBA0
6	N/A	LVI-1/2-C	LVI-1/2-C	LVI-1/2-C	6	91-NBA0	91-NBA0	91-NBA0	91-NBA1
10	N/A	LVI-1/3-C	LVI-1/3-C	LVI-1/3-C	10	91-NBA0	91-NBA1	91-NBA1	91-NBA1
16	N/A	LVI-1/3-C	LVI-1/4	LVI-1/4	16	91-NBA0	91-NBA1	91-NBA1	91-NBA3
25	N/A	LVI-1/3-C	LVI-1/4	LVI-1/4	25	91-NBA0	91-NBA3	91-NBA3	91-NBA3
35	N/A	LVI-1/4	LVI-1/5	LVI-1/5	35	91-NBA0	91-NBA3	91-NBA3	91-NBA3
50	LVI-1/3	LVI-1/5	LVI-1/5	LVI-1/5	50	91-NBA0	N/A	91-NBA3	91-NBA4
70	LVI-1/3	LVI-1/5	LVI-1/6	LVI-1/6	70	91-NBA1	N/A	91-NBA4	91-NBA5
95	LVI-1/4	LVI-1/6	LVI-1/6	LVI-1/7	95	91-NBA1	N/A	91-NBA5	91-NBA5
120	LVI-1/4	LVI-1/6	LVI-1/7	LVI-1/7	120	91-NBA1	N/A	91-NBA5	91-NBA6
150	LVI-1/4	LVI-1/6	LVI-1/7	LVI-1/7	150	91-NBA3	N/A	91-NBA6	91-NBA6
185	LVI-1/5	LVI-1/7	LVI-1/7	LVI-1/8	185	91-NBA3	N/A	91-NBA7	91-NBA7
240	LVI-1/5	LVI-1/7	LVI-1/8	LVI-1/8	240	91-NBA3	N/A	91-NBA7	91-NBA7
300	LVI-1/6	LVI-1/8	LVI-1/8	LVI-1/8	300	91-NBA4	N/A	N/A	N/A
400	LVI-1/6	LVI-1/8	LVI-1/8	N/A	400	91-NBA4	N/A	N/A	N/A
500	LVI-1/7	N/A	N/A	N/A	500	91-NBA5	N/A	N/A	N/A
630	LVI-1/7	N/A	N/A	N/A	630	91-NBA5	N/A	N/A	N/A
800	LVI-1/7	N/A	N/A	N/A	800	N/A	N/A	N/A	N/A
1000	LVI-1/7	N/A	N/A	N/A	1000	N/A	N/A	N/A	N/A

No connectors included

Connectors included

Coming soon. please request more details

Premium Range

Armoured Cable					Un-Armoured Cable				
Cable Cross Section (mm ²)	1 Core	2 Cores	3 Cores	4 Cores	Cable Cross Section (mm ²)	1 Core	2 Cores	3 Cores	4 Cores
1.5	N/A	LVI-2/2-C	LVI-2/2-C	LVI-2/2-C	1.5	92-NBA0	92-NBA0	92-NBA0	92-NBA0
2.5	N/A	LVI-2/2-C	LVI-2/2-C	LVI-2/2-C	2.5	92-NBA0	92-NBA0	92-NBA0	92-NBA0
4	N/A	LVI-2/2-C	LVI-2/2-C	LVI-2/2-C	4	92-NBA0	92-NBA0	92-NBA0	92-NBA0
6	N/A	LVI-2/2-C	LVI-2/2-C	LVI-2/2-C	6	92-NBA0	92-NBA0	92-NBA0	92-NBA1
10	N/A	LVI-2/3-C	LVI-2/3-C	LVI-2/3-C	10	92-NBA0	92-NBA1	92-NBA1	92-NBA1
16	N/A	LVI-2/3-C	LVI-2/4	LVI-2/4	16	92-NBA0	92-NBA1	92-NBA1	92-NBA3
25	N/A	LVI-2/3-C	LVI-2/4	LVI-2/4	25	92-NBA0	92-NBA3	92-NBA3	92-NBA3
35	N/A	LVI-2/4	LVI-2/5	LVI-2/5	35	92-NBA0	92-NBA3	92-NBA3	92-NBA3
50	LVI-2/3	LVI-2/5	LVI-2/5	LVI-2/5	50	92-NBA0	N/A	92-NBA3	92-NBA4
70	LVI-2/3	LVI-2/5	LVI-2/6	LVI-2/6	70	92-NBA1	N/A	92-NBA4	92-NBA5
95	LVI-2/4	LVI-2/6	LVI-2/6	LVI-2/7	95	92-NBA1	N/A	92-NBA5	92-NBA5
120	LVI-2/4	LVI-2/6	LVI-2/7	LVI-2/7	120	92-NBA1	N/A	92-NBA5	92-NBA6
150	LVI-2/4	LVI-2/6	LVI-2/7	LVI-2/7	150	92-NBA3	N/A	92-NBA6	92-NBA6
185	LVI-2/5	LVI-2/7	LVI-2/7	LVI-2/8	185	92-NBA3	N/A	92-NBA7	92-NBA7
240	LVI-2/5	LVI-2/7	LVI-2/8	LVI-2/8	240	92-NBA3	N/A	92-NBA7	92-NBA7
300	LVI-2/6	LVI-2/8	LVI-2/8	LVI-2/8	300	92-NBA4	N/A	N/A	N/A
400	LVI-2/6	LVI-2/8	LVI-2/8	N/A	400	92-NBA4	N/A	N/A	N/A
500	LVI-2/7	N/A	N/A	N/A	500	92-NBA5	N/A	N/A	N/A
630	LVI-2/7	N/A	N/A	N/A	630	92-NBA5	N/A	N/A	N/A
800	LVI-2/7	N/A	N/A	N/A	800	N/A	N/A	N/A	N/A
1000	LVI-2/7	N/A	N/A	N/A	1000	N/A	N/A	N/A	N/A

Hydro-Carbon Resistant Range

Armoured Cable					Un-Armoured Cable				
Cable Cross Section (mm ²)	1 Core	2 Cores	3 Cores	4 Cores	Cable Cross Section (mm ²)	1 Core	2 Cores	3 Cores	4 Cores
1.5	N/A	LVI-3/2-C	LVI-3/2-C	LVI-3/2-C	1.5	N/A	92-NA-1U	92-NA-1U	92-NA-1U
2.5	N/A	LVI-3/2-C	LVI-3/2-C	LVI-3/2-C	2.5	N/A	92-NA-1U	92-NA-1U	92-NA-1U
4	N/A	LVI-3/2-C	LVI-3/2-C	LVI-3/2-C	4	N/A	92-NA-1U	92-NA-1U	92-NA-1U
6	N/A	LVI-3/2-C	LVI-3/2-C	LVI-3/2-C	6	N/A	92-NA-1U	92-NA-1U	92-NA-1U
10	N/A	LVI-3/3-C	LVI-3/3-C	LVI-3/3-C	10	N/A	92-NA-1U	92-NA-1U	92-NA-1U
16	N/A	LVI-3/3-C	LVI-3/3-C	LVI-3/3-C	16	92-NA-2U	92-NA-2U	92-NA-2U	92-NA-2U
25	N/A	LVI-3/3-C	LVI-3/4	LVI-3/4	25	92-NA-2U	92-NA-2U	92-NA-2U	92-NA-2U
35	N/A	LVI-3/4	LVI-3/4	LVI-3/4	35	92-NA-2U	92-NA-3U	92-NA-3U	92-NA-3U
50	LVI-3/2	LVI-3/4	LVI-3/4	LVI-3/5	50	92-NA-2U	92-NA-4U	92-NA-4U	92-NA-4U
70	LVI-3/3	LVI-3/4	LVI-3/5	LVI-3/5	70	92-NA-2U	92-NA-4U	92-NA-4U	92-NA-4U
95	LVI-3/3	LVI-3/5	LVI-3/5	LVI-3/6	95	92-NA-2U	92-NA-5U	92-NA-5U	92-NBA5-U
120	LVI-3/4	LVI-3/5	LVI-3/6	LVI-3/6	120	92-NA-3U	92-NA	92-NA-5U	92-NBA6-U
150	LVI-3/4	LVI-3/6	LVI-3/7	LVI-3/7	150	92-NA-3U	92-NA-6U	92-NA-6U	92-NA-5U
185	LVI-3/4	LVI-3/6	LVI-3/7	LVI-3/7	185	92-NA-3U	92-NA-6U	92-NA-6U	92-NA-6U
240	LVI-3/5	LVI-3/7	LVI-3/7	LVI-3/8	240	92-NA-4U	92-NA-6U	92-NA-6U	92-NA-6U
300	LVI-3/5	LVI-3/7	LVI-3/7	LVI-3/8	300	92-NA-4U	N/A	N/A	N/A
400	LVI-3/5	LVI-3/7	LVI-3/8	LVI-3/8	400	92-NA-4U	N/A	N/A	N/A
500	LVI-3/5	N/A	N/A	N/A	500	N/A	N/A	N/A	N/A
630	LVI-3/6	N/A	N/A	N/A	630	N/A	N/A	N/A	N/A
800	LVI-3/6	N/A	N/A	N/A	800	N/A	N/A	N/A	N/A
1000	LVI-3/7	N/A	N/A	N/A	1000	N/A	N/A	N/A	N/A

No connectors included

Connectors included

Product coming soon, call for more details

Pilot & Telecom Cable Joint Ranges

Telecom Cable Joints

Standard Range				Hazardous Area Range	
# Pairs	0.9mm ² Multipair PVC/ Armoured Cables	# Pairs	0.9mm ² Multipair PE/ Armoured Cables	# Pairs	Armoured/Unarmoured Cable 0.6 - 1kV 0.5mm ² solid, 0.5mm ² flexible, 1.0mm ² solid, 1.5mm ² stranded (SWA)
2	LVI-1/2-PT	4	LVI-1/3-PT	1 - 2	LVI-3/2-IC
5 - 15	LVI-1/3-PT	7	LVI-1/3-PT	5	LVI-3/3-IC
20 - 30	LVI-1/4-PT	19	LVI-1/4-PT	10	LVI-3/4-IC
40 - 50	LVI-1/5-PT	37	LVI-1/5-PT	15 - 20	LVI-3/5-IC
60 - 100	LVI-1/6-PT	61	LVI-1/6-PT	30 - 50	LVI-3/6-IC

Pilot Cable Joints

Standard Range		Hazardous Area Range	
# Cores	Armoured/Unarmoured Cable 0.6 - 1kV 1.5 - 2.5mm ² Multicore PVC (SWA)	# Cores	Armoured/Unarmoured Cable 0.6 - 1kV 1.5 - 2.5mm ² Multicore PVC (SWA)
2 - 4	LVI-1/3-PT	2 - 6	LVI-3/2-IC
7 - 19	LVI-1/4-PT	7 - 12	LVI-3/3-IC
27 - 37	LVI-1/5-PT	14 - 21	LVI-3/4-IC
		24 - 37	LVI-3/5-IC

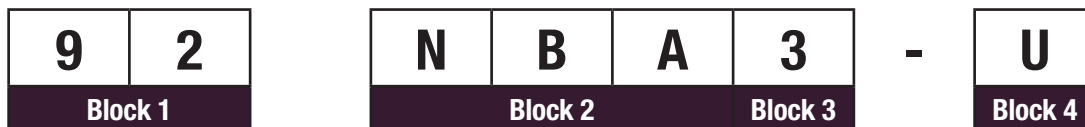
Guide to Product Part Numbers

Resin Kits - Armoured



Block 1	Kit Type	Block 2	Kit Range	Block 3	Kit Size	Block 4	Application Details (OPTIONAL)
LVI	Inline - Armoured	New Mould and Resin Bag Design		e.g. 4	Mould Shell Size '4'	PT	Pilot / Telecom
		2	Premium			C	Connector Included
		1	Standard			IC	Instrumentation/Control
		Standard 'Torpedo' Design					
		0	Economy				
		3	Hydro-Carbon Resistant				

Resin Kits - Un-armoured



Block 1	Kit Type	Block 2	Kit Range	Block 3	Kit Size	Block 4	Application Details (OPTIONAL)
92	Premium	NBA	New Mould and Resin Bag Design	e.g. 3	Mould Shell Size '3'	U	Hydro-Carbon Resistant
91	Standard	NA	Standard 'Torpedo' Design				
90	Economy						

NB: For standard power cable applications 'Block 4' will not be used.



3M Electrical Markets Division
3M United Kingdom plc
 3M Centre,
 Cain Road, Bracknell,
 Berkshire RG12 8HT

3M Ireland Limited
 The Iveagh Building
 The Park
 Carrickmines
 Dublin 18

For more information on 3M™ Electrical Products
 please call our information line

(0870) 609 4639 UK
(1800) 812 732 Ireland

or email 3Melectrouk@mmm.com
 Quote Ref: LVSG

www.3M.co.uk/electrical